

## ABSTRACT

~~Abstract of the Disclosure~~

<sup>A</sup>  
~~The invention concerns a~~ method for manufacturing a sensing  
<sup>is provided</sup>  
~~element,~~ in particular for determining the oxygen content in

5 exhaust gases of internal combustion engines, a composite  
construction having at least one ceramic paste (green film)

present in film form being sintered to yield the sensing  
a element, and sharp edges of the sensing element being blunted <sup>before sintering</sup>  
to increase the thermal shock resistance of the sensing  
10 element.

~~Provision is made for the edges (36) of the sensing element~~  
~~(10) to be blunted before sintering.~~

~~(Figure 1).~~

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